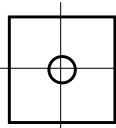
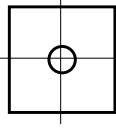
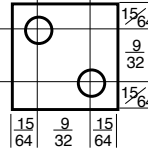
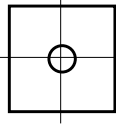
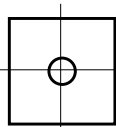
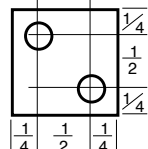
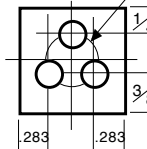
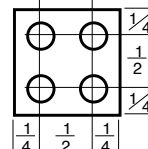
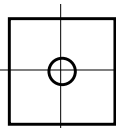
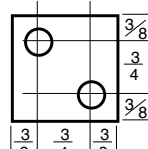
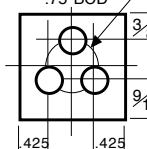
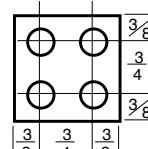
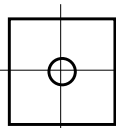
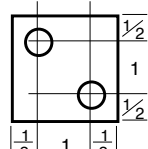
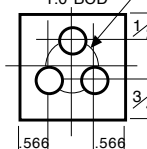
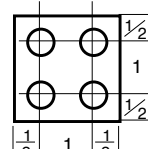


HOLE PATTERN DIMENSIONS AND HOLE TYPES

Dimensions are shown in Inches.

	Hole Pattern-1	Hole Pattern-2	Hole Pattern-3	Hole Pattern-4
CUBE .50	 <p>Min. Good Thread .28 T1 S1 T2 S2 U0 U1 U2 U3 V0 V1 C-Bore Depth = .20" Y0 Y1 Y2</p>			
CUBE .75	 <p>Min. Good Thread .40 T1 S1 T2 S2 U1 U2 U3 U4 V1 V2 V3 V4 C-Bore Depth = .38" Y1 Y2 Y3</p>	 <p>Min. Good Thread .40 T1 S1 T2 S2 U1 U2 U3 U3 C-Bore Depth = .38" Y1</p>		
CUBE .95	 <p>.266 Dia. Thru Hole 72° C-Sink. Min. .100" Deep for #8 Flat Head Screw</p>			
CUBE 1.0	 <p>Min. Good Thread .50 T2 S2 T3 S3 T4 S4 U2 U3 U4 U4 V2 V3 V4 V4 C-Bore Depth = .50" Y2 Y3 Y4</p>	 <p>Min. Good Thread .50 T2 S2 T3 S3 U2 U3 U4 U4 C-Bore Depth = .50" Y2</p>	 <p>Min. Good Thread .50 T2 S2 T3 S3 U2 U3 U4 U4 C-Bore Depth = .50" Y2</p>	 <p>Min. Good Thread .50 T2 S2 T3 S3 U2 U3 U4 U4 C-Bore Depth = .50" Y2</p>
CUBE 1.5	 <p>Min. Good Thread .62 T3 S3 T4 S4 U3 U4 U5 U5 V3 V4 V5 V4 C-Bore Depth = .75" Y3 Y4 Y5</p>	 <p>Min. Good Thread .62 T3 S3 T4 S4 U3 U4 U5 U5 V3 V4 V5 V4 C-Bore Depth = .75" Y3 Y4 Y5</p>	 <p>Min. Good Thread .62 T3 S3 T4 S4 U3 U4 U5 U5 V3 V4 V5 V4 C-Bore Depth = .75" Y3 Y4 Y5</p>	 <p>Min. Good Thread .62 T3 S3 T4 S4 U3 U4 U5 U5 V3 V4 V5 V4 C-Bore Depth = .75" Y3 Y4 Y5</p>
CUBE 2.0	 <p>Min. Good Thread .75 T3 S3 T4 S4 U4 U5 U6 U6 V3 V4 V5 V4 C-Bore Depth = 1.25" Y4 Y5</p>	 <p>Min. Good Thread .75 T3 S3 T4 S4 U4 U5 U6 U6 V3 V4 V5 V4 C-Bore Depth = 1.25" Y4 Y5</p>	 <p>Min. Good Thread .75 T3 S3 T4 S4 U4 U5 U6 U6 V3 V4 V5 V4 C-Bore Depth = 1.25" Y4 Y5</p>	 <p>Min. Good Thread .75 T3 S3 T4 S4 U4 U5 U6 U6 V3 V4 V5 V4 C-Bore Depth = 1.25" Y4 Y5</p>

LEGEND FOR HOLE TYPES

THREADED HOLE	THRU HOLE	72° C-SUNK HOLE	C-BORE HOLE FOR CAP HEAD SCREW
T1 = 6-32 S1 = 6-40 T2 = 8-32 S2 = 8-36 T3 = 10-24 S3 = 10-32 T4 = 1/4-20 S4 = 1/4-28	U0 = 0.128 Dia. for #4 Screw U1 = 0.156 Dia. for #6 Screw U2 = 0.180 Dia. for #8 Screw U3 = 0.206 Dia. for #10 Screw U4 = 0.266 Dia. for 1/4" Screw U5 = 0.328 Dia. for 5/16" Screw U6 = 0.391 Dia. for 3/8" Screw	V0 = 0.128 Dia. for #4 Screw V1 = 0.156 Dia. for #6 Screw V2 = 0.180 Dia. for #8 Screw V3 = 0.206 Dia. for #10 Screw V4 = 0.266 Dia. for 1/4" Screw V5 = 0.328 Dia. for 5/16" Screw	Y0 = for #4 Screw 0.128 Dia. Thru Hole 0.21 Dia. C-Bore Y1 = for #6 Screw 0.156 Dia. Thru Hole 0.25 Dia. C-Bore Y2 = for #8 Screw 0.180 Dia. Thru Hole 0.29 Dia. C-Bore Y3 = for #10 Screw 0.206 Dia. Thru Hole 0.34 Dia. C-Bore Y4 = for 1/4" Screw 0.266 Dia. Thru Hole 0.40 Dia. C-Bore Y5 = for 5/16" Screw 0.332 Dia. Thru Hole 0.50 Dia. C-Bore

Tolerances are ± .010" except for C'Bore depth: ± .020"